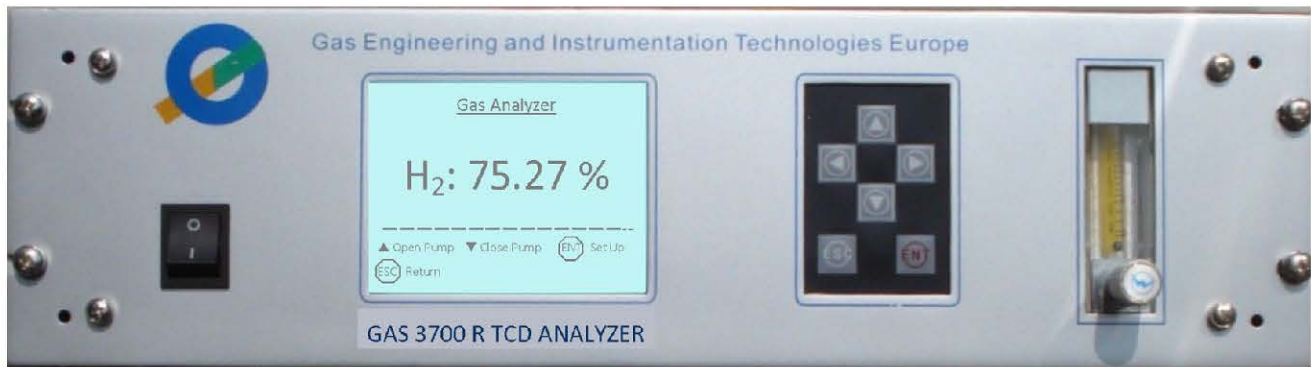


# GAS 3700R TCD-H<sub>2</sub> Analyser

Analysis of % Hydrogen concentration in binary mixtures



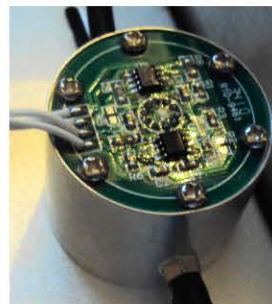
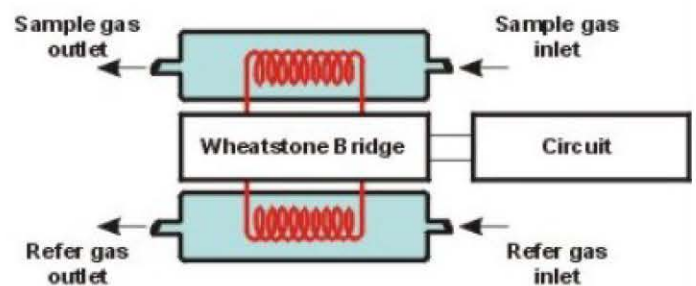
**GAS 3700R TCD-H<sub>2</sub>** is a specific gas analyser for measuring H<sub>2</sub> concentration in %volume in binary mixtures as H<sub>2</sub>/air, H<sub>2</sub>/N<sub>2</sub>, etc.

Typical applications are PSA Hydrogen Purity, Oil & Gas, Hydrogen Cooled Generators, Electrolyser Monitoring, Polymer Plant Hydrogen Feed, Air Separation Plants, Chemical industry (chlorine and caustic soda production), Fuel cells, Electric power grid transformers, Laboratories, etc.

## Key features

- Patented thermal conductivity detector (TCD) based on MEMS technology
- H<sub>2</sub> measure from 0-5% to 0-100%vol
- Reduced effects from gas flow variations
- TCD detector is integrated in a temperature regulated enclosure (+50°C)
- Fast response (T<sub>90</sub> < 20 sec)
- Large LCD display (320 x 240 mm)
- Easy to use tactile keyboard interface
- Auto-zeroing function (on air or N<sub>2</sub>)
- Optional Internal gas sampling pump
- 4-20mA & relays outputs
- RS232 COM port

## TCD technology for H<sub>2</sub>% vol measurement



TCD MEMS H<sub>2</sub>% detector

A **thermal conductivity detector** operates by comparing the thermal conductivity of the gas sample with that of a reference gas (usually air, 1 at 100°C). A heated thermistor or platinum filament is mounted so that it is exposed to the gas sample, and another one acting as a reference is enclosed in a sealed compartment.

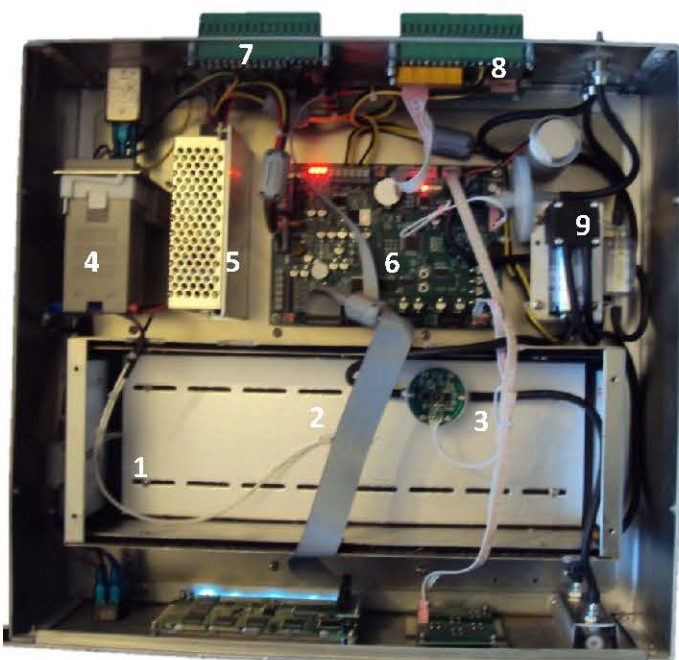
If the gas sample has a higher thermal conductivity than the reference, heat is lost from the exposed element and its temperature decreases, whilst if the thermal conductivity is lower than that of the reference the temperature of the exposed element increases. These temperature changes cause electrical resistance changes, which are measured by means of a bridge circuit.

Gases with thermal conductivities  $\ll 1$  are difficult to measure partly because water vapour may cause an interference problem.

Gases with thermal conductivities close to 1 (NH<sub>3</sub>, CO, NO, O<sub>2</sub>, N<sub>2</sub>) cannot be measured by a TCD.

## Internal view GAS 3700R TCD-H<sub>2</sub>

1. Heated enclosure (50°C) for TCD detector
2. PT100 for temperature control
3. TCD MEMS H<sub>2</sub>% detector
4. Temperature controller
5. Power supply
6. Mainboard
7. 4-20mA output board
8. Relay outputs board
9. Zero air pump (or optional gas sampling pump)



## Technical specifications

Measure	H <sub>2</sub> in percent volume in a binary gas mixture as H <sub>2</sub> /Air, H <sub>2</sub> /N <sub>2</sub> , ... Optional calculation of N <sub>2</sub>	
Gas analysis principle	Thermal Conductivity detector (TCD) based on MEMS technology	
<b>No effect of gas flow variation</b>	Patented TCD on which gas flow variation has negligible effects on H <sub>2</sub> measurement	
<b>No effect of gas or ambient temperature variations</b>	The TCD is integrated in an enclosure with temperature regulation (+50°C) providing increased stability and accuracy of the measures	
Measuring ranges	Lowest range	0-5% vol
	Highest range	0-100% vol <sup>1</sup>
	<sup>1</sup> intermediary ranges available on request	
Display	LCD (320 x 240), 4 digits, in % vol	
Display resolution	0.01%	
Precision	≤ ± 2% FS	
Repeatability	≤ 1% FS	
Span Drift	± 1% of Full Scale/day	
Zero drift	Auto-zeroing cycle (on air or N <sub>2</sub> ) at the end of the warm-up period Programmable zeroing cycle (on air or N <sub>2</sub> ), internal pump and solenoid valve Note : 4-20mA outputs are frozen during the programmable zeroing cycle + 120s	
Response time (T <sub>D</sub> + T <sub>90</sub> )	≤ 20 s	
Warm up time	800 seconds (30 minutes to full specifications)	
Calibration	5 points factory calibration stored in the microprocessor of the gas analyzer 2 points (zero and span) user calibration	
Gas sampling	With external pump. Internal pump available in option, operation via external +12VDC voltage signal	
Sample Gas Conditions	Flow rate	Nominal 1L/min (0.7 to 1.2 L/min)
	Inlet pressure	nominal 50 mbar - 500 mbar maxi (free flowing gas without obstruction, pressure building will damage the analyser )
	Outlet pressure	Atmospheric pressure
	Temperature	Max. 50°C
	Quality	Free of dust, water vapor and oil traces
Operation conditions	T <sub>AMB</sub>	0 to 50°C
	P <sub>AMB</sub>	86 to 108kPa (860 to 1080 mbar)
	R <sub>H</sub>	≤ 95%
Communication interface	RS232 with real time data transfer to external PC	
Analogue output signal	4-20 mA signal	
Digital output signals	2 gas alarm contacts (freely adjustable level)	
Mechanical	19"- 3U rack or desk type Dimensions/ weight L485 x W457 x H 132 mm - Weight : ± 12kg	
Power supply	220 ±44 VAC - 50Hz ± 1 Hz	
Standard accessory	Main power cable	
Optional accessories	Internal gas sampling pump Real time data transfer software RS232 cable DB9-USB cable adapter	



*Non contractual pictures and specifications - subject to change without prior notification - Issue -EN15v1*

**Gas Detection and Analysis**  
**Industrial Processes Gas Monitoring**  
**Landfill & Environmental Gas Monitoring**

